

UK Company  
with over 17  
manufacturing  
processes  
Creative bespoke  
design and  
manufacture  
only restricted by  
imagination



2018



# Promotional and Corporate Gifts



ANC Manufacturing is a leading supplier to the Promotional Product Distributors. We're a proud member of the British Promotional Merchandise Association and Giftware Association.

It has been the inspiration and leadership from Nicholas Humphery-Smith the founder of the company and Managing Director that has led the growth, direction and success.

ANC Manufacturing is part of the Ancestors Group, established in 1992. Since then the business has developed and evolved with a solid background and track record in research, design and manufacture for the heritage and corporate sectors. The company has become uniquely placed to service these industries through its extensive knowledge and manufacturing capabilities. The Ancestors Group trade under a number of names including Timeline®, CustomExpress, Inspired Treasures, and Ancestors.

With the manufacturing processes available to us, Ancestors are now able to offer our services further a field.

+44 (0)1303 857200  
sales@ancestorsgroup.co.uk

# Our multitude of manufacturing processes include

## Laser Cutting

Laser cutting services cut parts from a wide variety of materials, ranging from plastics to organic materials to metals. From the most precise angles and corners to rounds of any radius, we are equipped to laser cut jobs of any size and volume. We're fit to work large commercial production or small prototyping runs.

## High Definition Resin Doming

Our cutting edge technology can seal your decal in an automotive grade coating that is crystal clear and very hard wearing. We combine the highest quality crystal clear resin with a print quality of up to 2400 x 1200 dpi.

## Jewellery Design

We currently design and produce quality jewellery for The British Museum, London; The Victoria and Albert Museum, London, Westminster Abbey, Edinburgh Castle, The National Gallery and many others. Whilst we specialize in costume /fashion jewellery we are able to also offer Fine Silver and Gold jewellery design .

**Lamination** Protect and preserve your print. Lamination also deepens & brightens colours and improves contrast.

## Crushed Marble Resin Casting

Detailed casting used for making our SAC Chess Sets.

## Enamelling

Our cold enamel process offers the advantages of traditional enamelling without the need and expensive of kiln firing.

## Lead Free Pewter

Casting being able to cast almost any 3D model up to a maximum size of around 12cm

## Micro Soldering

Our skilled craftsmen create items from different metals eg. cufflinks steel parts onto cast pewter decoration.

## Frame Making

We specialise in creative and innovative framing and can also decorate frames by hand.

## High Definition Ink Jet Printing

perfect for Flexible fridge magnets

## Dye Sublimation

A process to professionally and permanently apply an image into the surface of ceramics and other items.

## Laser Engraving

We currently have 2 Trotec Speedy 300 precision machines, one fibre for metal and one CO2 for organic material. We can handle laser engraving jobs on all scales, even large volume production.

## Gold Blocking

The traditional process of personalising stationery and leather goods, with metallic gold or silver foil.

## Swarovski Crystal Gemming

For miniature replica crowns and jewellery

## Hand Painting

for painting miniature crowns and chess sets

## Wiro Binding

for making notepads and calendars.

## Laser Marking

Our Laser Marking operation employs many different laser systems including CO2 and Fibre lasers to deliver the highest detail and quality available on nearly any material.

## Pad Printing for

personalising our Famous Goose Feather Pens.

## Digital Printing

up to 300gms card for most packaging requirements

We are happy to discuss and specific ideas for product and/or finish you may have. Please contact us



# Made in Great Britain

Metal Casting (lead free pewter)

We can produce custom items using your designs or we can design for you. The production of all of our pewter products is carried out with a process called Spin Casting or Centrifugal Casting.

## Casting Process

Our skilled artist use the traditional method of hand carving out of wax or pewter from original artwork or drawings.

A production mould is then made with the master casting being laid out on a silicone disc and then cured with heat and pressure in a vulcanizer. This rubber mould is then spun in a centrifugal caster while pewter is poured into the centre of the mould resulting in a replica of the master metal design. Once cooled this is then opened up and channels are cut for the molten metal to reach the impressions. These sub-masters are then put in a new production mould and placed into the volcaniser and the above process repeated. The completed castings are fettled and rumbled to remove any sharp edges and imperfections, then polished in a light detergent before being dried in the corn drying machine. All pewter items can be finished in a variety of ways including polishing, to a bright silver colour finish; antiquing to accent the details or plated in silver, gold or other finishes.



Casting process in action



8 bed semi-automatic centrifugal casting machine

## Casting Machines

We use a modern Semi Automated centrifugal casting machine for our mass production and have several stand alone manual pouring machines for lesser amounts and more intricate work. Per annum we process over 36 Tonnes of Pewter Tin Alloy.

## Assembly

Highly skilled operators assemble and finish every item to exacting standards.

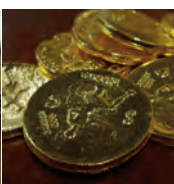
We can produce almost any shape including buttons; pin badges; golf ball markers; tooling; jewellery; findings; figurines; replica coins; medals; belt buckles; charms and Keychains.



Corn drying machine



Antiqued Rings



Plated Coins



Antiqued Coins



Painted Crown



Figurine



Keyring



Plated Bookmark



Bronzed Figure

# Manufacturing



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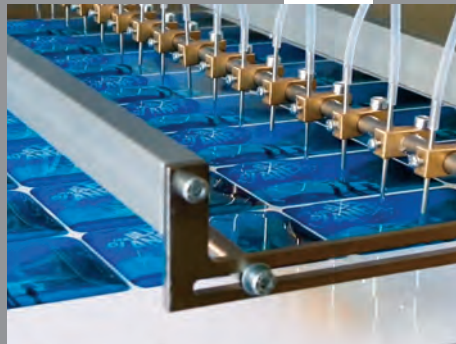
ANC Manufacturing is part of the Ancestors Group, established in 1992. The business has developed and evolved with a solid background and track record in research, design and manufacture for the heritage and corporate sectors. The company has become uniquely placed to service these industries through its extensive knowledge and manufacturing capabilities.

17 different manufacturing processes are carried out on our premises in Folkestone and all can be used to create great products swiftly for the promotional market.



## Crystal Clear Polyurethane High Definition Resin Doming

A domed label is simply a sticker with a protective resin coating. The glossy look of the resin gives an eye catching 3d effect to label making, its a very popular choice to ensure your product and brand stand out. The flexibility of our Crystal Clear resin offers further options to place onto flexible products such as a magnet. This amazing liquid encapsulation that creates a domed magnification of the image whilst also protecting for a much longer life. Our services can include the printing and cutting of the artwork, we pride ourselves on the **High Definition of print** we are able to achieve on our own specially made high quality polyester paper and high resolution inkjet printers.



As well as making your label stand out the resin coating is highly durable, UV resistant and will not scratch or dent, in fact it has a bouncebackability. Dome labels are very durable and are suitable for indoor or outdoor applications and will endure long term use. Domed labels are also referred to as badge labels, 3d labels or 3d stickers, bubble labels or bubble badges and resin labels. Using our dome label facilities in the UK gives you the edge on competitors waiting for longer world-wide deliveries. With our latest acquisition of the newest epoxy machine on the market, we can now offer a faster turnaround with a more cost effective prices than ever before.

## What are Dome Labels used for?

Because of the way these labels are produced they are much more permanent and do not show signs of ware and tear. They are a great way to promote branding and products and are often used by equipment manufacturers applying them to their products using the 3 dimensional element for eye catching effect towards the brand.

## What are the Benefits?

This is one label with many benefits and options. These labels can be applied to many different surfaces including rounded or curved. It is a hard wearing, self healing label with means it is scratch and dent proof and looks "as new". The resin provides UV protection ensuring the design will not fade or yellow when exposed to day light. Also providing endless protection against other elements and environments. Prestigious applications where image is important: IT; Promotional and Automotive Applications (wheel centres, gear shifts, etc); Short or long run applications; Name badges and Asset Labelling; Areas of high impact or areas prone to abrasion.



# Low Minimums & Fast delivery

Looking for something different? Our "Crystal Lens" manufacturing capabilities provides a unique quality and feel to many of our products. Flexible rubber fridge magnets printed to the museum quality standards and protected using clear epoxy doming resin. Hold and touch them, dig your nails into and watch the mark bounce back with leaving a trace. The dome effect also gives a magnification and enhances the striking high image quality.



Rectangular 74103  
78mmx 53mm



Square 74102  
60mmx 60mm



Round 74101  
60mm diameter

## Flexible Fridge Magnets



Fridge  
Magnet  
Puzzle  
74015  
75mm x  
50mm

A well designed product will stay on display on the user's fridge for years , so if your thinking for a promotional item then this is a low cost product for high exposure.

The High quality print colours that are achieved makes for creative freedom and is ideally suited for the souvenir market, which will stand out in front of all other magnets on sale.

Create your own unique custom cufflinks with corporate logos, stunning images. Ancestors® can cater for schools, clubs, promotional events or new general gift collection. Our easy to order service includes rectangle, square and circular chunky designs.



Code 74013



Code 74014

©English Heritage



Code 74012

©Leeds Castle

We can also laser engrave, so talk to us about your requirements. Ancestors has a wealth of knowledge when it comes to packaging so we are happy to advise and quote on anything that is not standard.

# Cufflinks



After successfully helping the retail sector with Jewellery and offering a bespoke service we too can offer this as an alternative. Minimums are not out of reach and we also have a license with Swarovski to make that item extra special.

Give us a brief and guide to your budget and let us work our magic.



©Canterbury Cathedral



©Westminster Abbey



©Victoria and Albert Museum, London



©Edinburgh Castle



©Hever Castle



# BESPOKE JEWELRY



# The Original Pencil Pals™



Bespoke Pewter Pencil Pals Topper

## Made in Great Britain

Ancestors® Group is the leading manufacturer for the gift, souvenir and promotional products.

The fact that we have over 17 manufacturing capabilities means we can offer you low minimum order quantities and fast delivery.

We specialise in providing printed pencils in a choice of colour print options or with foil embossing to promote your business or brand. Ancestors have a standard range of toppers from our Timeline® brand to choose from, however it is with our skilled model maker and that we can offer a unique that

Pewter toppers can be supplied in Polished, Antiqued Pewter, Gold or Silver plated finished, any other requests then please let us know we like a challenge.

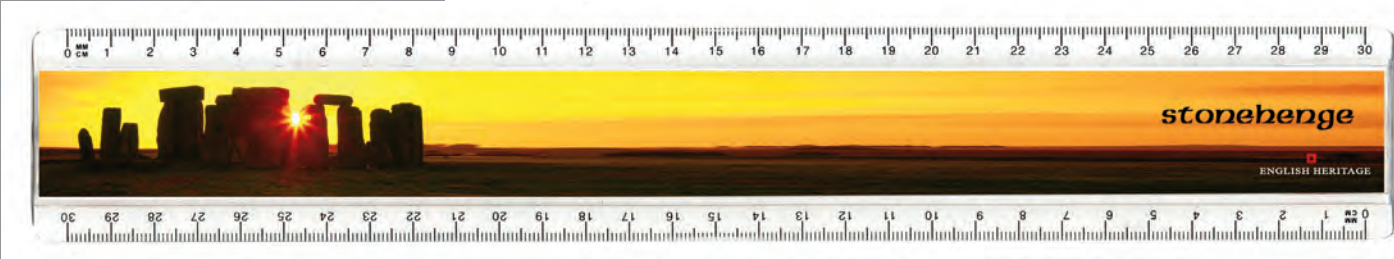
For a no obligation quotation for a bespoke product please contact us.

We would ideally like a brief specification including; target RSP / Packaging / Brand colours or logo / Quantity either initial or annual usage and if possible a photograph or website link.

We can also provide personalised packaging of the final product and provide samples of alternative styles to assist the selection process.

We are happy to discuss any specific ideas for product and/or finishes you may have. Please contact us

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# Stationery Range of Products

Our Rulers are made to an exceptionally high quality and are made exactly to your specifications. Design your own ruler insert, put your own logo, company name, website address, telephone number, etc.



Personalised - Rulers  
15cm  
72124

PAPER WEIGHTS Code  
01036

Our stylish glass paperweights can be printed with your logo, illustrative or photographic images. Supplied with a velvet pouch.



## NOTEPADS

Covers can be fully customised with your logo or suitable images. Each wi-ro-bound notepad contains approximately sixty sheets of quality blank paper.



Magnetic Name Badges  
Code 74040  
70 x 36mm

Exceptional quality, choice of fittings, metal or plastic, fast turnaround and no minimum order or hidden fees!

Once you've designed your first staff name badge you can add any further names to the design either manually or by copying straight from an Excel spreadsheet.

Also other sizes available:  
Code 74041 75 x 20mm  
Code 74042 60 x 29mm  
Code 74043 76 x 25mm  
Code 74044 56 x 26mm Oval Shape







produced for  
"© Leeds Castle"

Code 74012



Code 74013



Code 74014



produced for  
"© English Heritage"

### CUFFLINKS

Our quality cufflinks are supplied in a mirror chrome presentation case and are suitable for full colour customisation. Available in round, square and rectangular designs.



**MOBILE PHONE CHARMS** Code 74006  
Our mobile phone charms have proved to be a very popular additional to our promotional gift range. Suitable for full colour customisation.

### DOUBLE SIDED KEYCHAINS

Our double sided keychains have two full colour print areas and can be customised to your design with logos and images.

Code 74057



Code 74029

Code 74203

Code 74019

Code 74018

Code 74017



Keyring Packaging  
74039

COFFEE & TEA MUGS

These ceramic coffee or tea mugs, in small or large quantities, can be fully customised with an image of your choice, or branded with your logo. We use a vibrant Sublimation process



MUG BOX  
Code B-B022



BONE CHINA WINDSOR MUG  
Code 74064

10oz Durham Style Mug  
Code 74020



SQUARE SHOT GLASS  
Code 72033



SHOT GLASS  
Code 72030  
These neat little glasses can be customised with your logo or brand image. Prices quoted are for single colour print

Laser  
Engraved  
Glass



72540  
1 pint Haworth Beer Glass  
Tankard 58.5cl 20oz



72543  
Savoie Wine Glass  
24cl 8.5cl



72544  
Latte Toughened Glass  
29cl 12oz



72537  
Double shot  
Square Glass



### CRYSTAL LENS COASTERS

Our "Crystal Lens" round Coasters can be customised to suit your needs. They provide a large 88mm print area which can be printed in full colour and can be combined with your logo. This product can be split across 4 designs

Code 74111



*produced for  
"© English Heritage"*



LAMINATED COASTERS  
Code 74036

Personalised Spoons  
With full colour crystal lens decal and bespoke backing card to enhance the packaging  
72122



### CRYSTAL LENS PILL OR POCKET BOXES

Our pill boxes are made from the highest quality steel and have a push button opening. They have a large print area that can accommodate any particular artwork or your logo in full colour.

CRYSTAL LENS



Oval  
Code 74004



Circular  
Code 74033



# Collections



Framed Picture Magnet



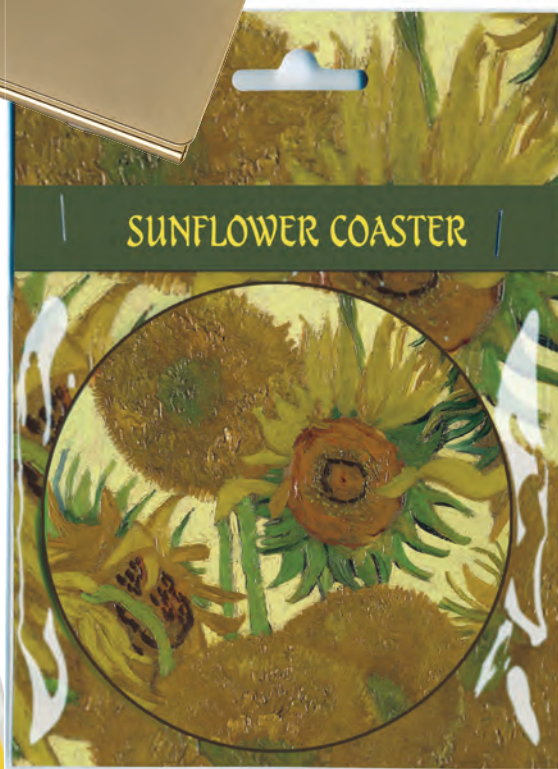
Business Card Holder



Pencil Topper With Gold Foil Embossed Text



Pewter Pin Badge



Earrings



Money clip



Pendant

We are happy to discuss any specific ideas for product and/or finishes you may have. Please contact us

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